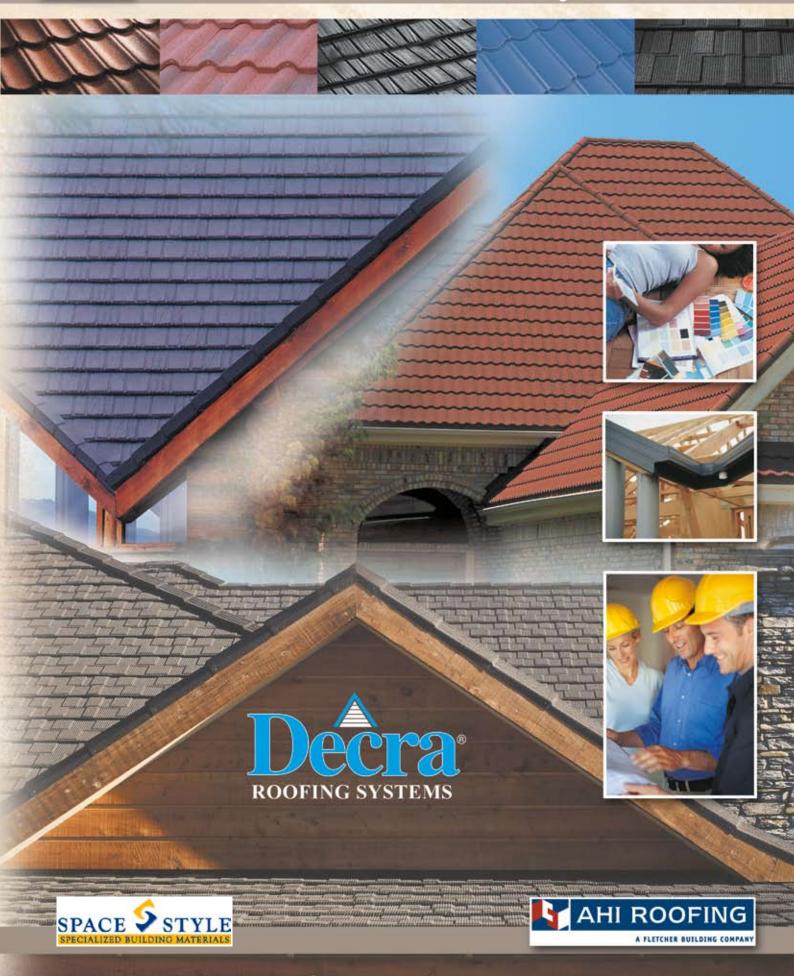


the world's leading metal roof tiles





### proven around the world

In 1954, the New Zealander Lou Fisher discovered that the bitumen coating used on metal roofs in the UK had extended their life considerably. Back in New Zealand, he produced his first coated metal roof tile and so the origins of *Decra Roofing* were born.

Over time, various new technologies and coatings have been employed and at *AHI Roofing*, we continue to improve our manufacture, so that products today still lead the way in design and innovation. *AHI Roofing* now supplies to over 80 countries around the world.



Lou Fisher



# Manufactured only from Zincalume® (Alu-Zinc) Steel

Since 1995, ALL products manufactured by AHI Roofing have been produced from Zincalume® Steel.

The combined sacrificial corrosion of Zinc with the barrier protection of Aluminum is shown in tests to extend the life of coated steel by *6-9 times* (against atmospheric corrosion) when compared to ordinary galvanised products.

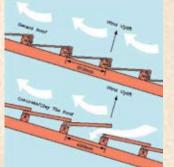
### **Natural Rock**

Decra Roofing Tiles are coated with Natural Rock chips, volcanically formed and taken from quarries in New Zealand. These coatings add natural beauty to the roof. The rock chips are embedded in a deep basecoat and covered in an acrylic overglaze. The tiles are finally oven baked to ensure a lasting durability.



Decra Roofing Tiles are
also unique because during
installation, tiles are cut and bent
at ridges and hips, to produce a 90
degree overlap with accessories
and flashings. This eliminates the
requirement for any other form of
waterproofing.





### **Unique Installation**

Unlike conventional roof tiles, *Decra Roofing Tiles* are overlapped and secured *horizontally* through the face. This fixing method ensures that compared with conventional tiles there is no wind uplift or rain penetration even in hurricane conditions with wind speeds up to 200km/hr.\*.

It also makes the roof virtually burglar proof, since the tiles cannot easily be lifted for access through the roof.







## new technology, classic charm



AHI Roofing have employed new technology and coating systems as they have become available over time. This means that the products produced today lead the way not only in design, but also in quality, performance and durability.

### **Subtle Tones**

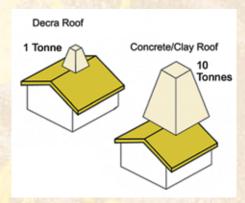
Decra Roofing Tiles are coated in Natural Stone chips. These natural stone coatings are available in a range of 3 colours,



with another 7 kiln coloured coatings also available. Combining colour and profile creates a choice of over 25 different combinations to meet almost every architectural design.

### **Cost Effective**

Decra Roofing Tiles are not only strong and resilient; they are also light weight (7kg/m²). This lends itself to considerable savings in the roof structure (rafter/trusses/battens), foundations and in transport and breakage. Additionally, installation is much faster than that of conventional tiles.









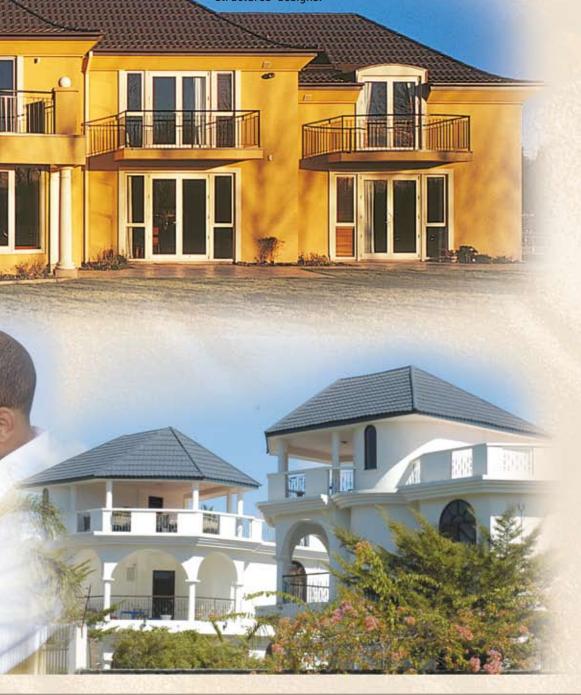
### **Traditional**

The traditional design of the *Decra Heritage Tile* is popular for both residential and commercial buildings. It remains the highest selling profile of metal roof tile around the world.

### Colour

The *Decra Tile* is available in a choice of 10 different colours of Natural Stone Chip. This ensures that it is complementary to most building designs and so provides the

discerning architect or client with a wide choice to enhance the structures' designs.





Greenstone



Sienna



Garnet



Charcoal



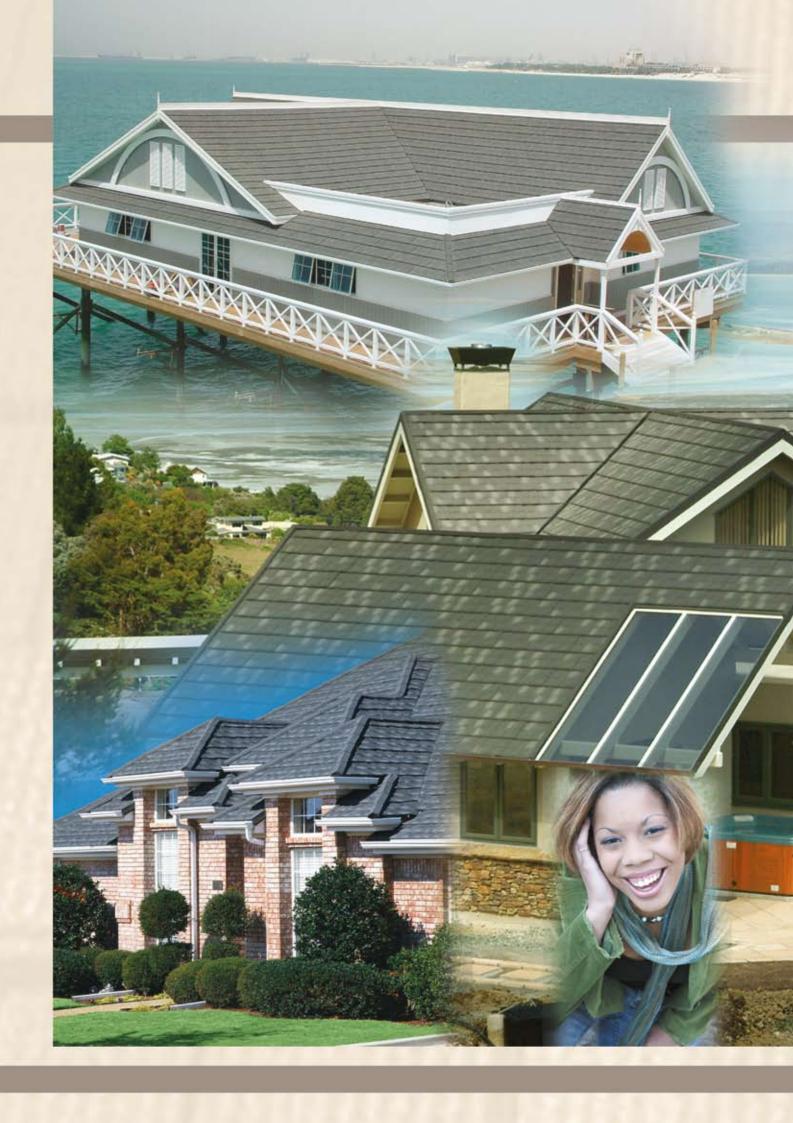
**Terracotta** 





## Shake profile





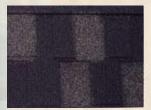


## Shingle profile

## New Technology, Classic Charm

The profile of the *Decra Shingle* product is achieved in manufacture through a process of complicated

corrugations. This is coupled with a selection of two contrasting colours of natural stone coatings, which combine to create a very classic appearance that reflects light differently according to the angle and direction of the sun. The result is subtle changes in the roofs shade and tone at different times of the day.



**Eclipse** 





## Milano profile





## Mediterranean Design

Traditional in areas of Southern France, Italy and Spain is the arched profile roof tile design. The new *Decra Milano Tile* profile has been designed to replicate this look and can be produced in any colour from our range, including the two shade 'Antico' colour.



## performance & testing

All *Decra Roofing Tiles* are tested to meet the highest standards and codes for building materials worldwide.



### **Fire**

Decra Roofing Tiles are Fire Tested up to 760°C and during testing showed no flames, sparks, or smoke, on the underside of the tile test deck.\* This feature gives the product particular benefit in areas prone to natural fire and in commercial structures such as schools, or hotels, where fire is an ever present concern.

#### Corrosion

Even in the most severe corrosive coastal environments, *Decra Roofing Tiles* are supplied with a **50 year written** manufacturer's warranty for weather security.



### **Testing**

All Decra Roofing Tiles
are tested continually, to
ensure that the highest
manufacturing standards
are met. Products are
exposed to advanced
weathering laboratory testing as
well as exposure on natural test
sites at a variety of locations.

## Commercial

Since *Decra Roofing Tiles* are both light weight and cost effective, they are used in many commercial projects. These include Hotels, Shopping Centres, Office Buildings, Schools and many more.

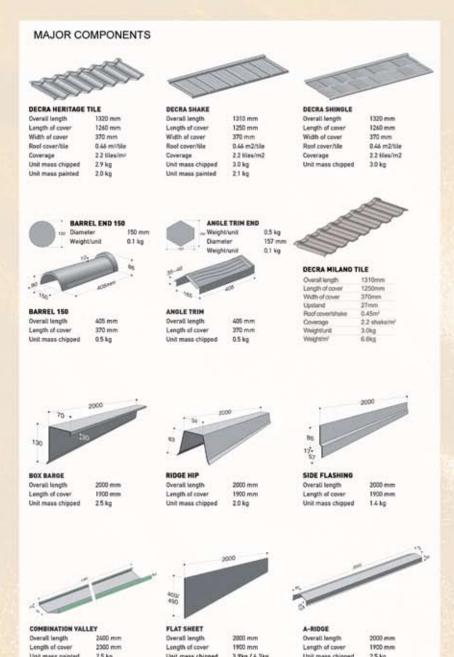
Decra Roofing Tiles can also be installed on to a steel frame (special fasteners are supplied). So particularly where large open areas are being covered, Decra Roofing Tiles provide the ideal solution.





### technical information

#### **NEW ZEALAND**



Decra Roofing Systems have been fully appraised and have received test reports from the following:

#### Weathering Resistance

 Accelerated Weathering test to American Society for Testing and Materials standard (ASTM) G26-70.

#### **Weather Security**

- High speed dynamic Rain Penetration and High Wind Loading Tests – by Construction Research Laboratory Inc, Florida, USA.
- Low speed Dynamic Rain Penetration Test by the Experimental Building Station, Australia.

#### Hurricane/Cyclone Wind Resistance

- Hurricane test by Construction Research Laboratory Inc, Miami, Florida, USA.
- Cyclone Loading Test to the wind loading code, Australian standard 1170, Part 2 1975 – by Cyclone Testing Station, Australia.

#### **Corrosion Resistance**

- Salt/fog Test to ASTM B117
- 100% Relative Humidity Test to ASTM D2247

#### **Concentrated Loading**

 Concentrated Force on Roofing Tiles to Australian Standard 1582, Rule 5.2 by Cyclone Testing Station, Australia.

#### Fire Resistance

 Class A & B under UL 790 (ASTM E-108) when applied in accordance with instructions.

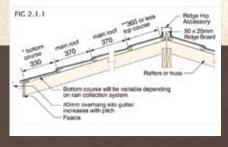
#### Resistance to the Impact of Hail Stones

 Hailstone test by Commonwealth Scientific and Industrial Research Organisation, Division of Building, Construction and Engineering Australia.

#### International Quality Certifications include:

BBA CE Mark Avis Technique CCTB SABS SONCAP





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